## **Abstract**

A modularized horizontal blind set has a configuration which is easily modifiable, reduces inventory costs and waste. The only ultimate waste created from the modularized horizontal blind set is the trimming of ladder and elevation string or cord during assembly of a cord and louver assembly to a channel and component assembly. A cord and louver assembly, includes a base slat, a series of slats inserted into a ladder cord, and a set of elevation cords strung through the slats, with the ladder cord and elevation cords preferably properly tied off to enable a rapid layout and interconnect with a selected channel member. In forming a custom sized assembly, workers can utilize a chart based upon the vertical height of the top channel, and the spacing of the ladder chord.